



# A Scalable Enterprise Framework for AI-Driven Invoice Processing Using Document Intelligence

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**Abstract:** Invoice processing remains a critical yet labor-intensive back-office function in many organizations, even those that have adopted modern ERP platforms. Manual validation of heterogeneous invoices introduces delays, errors, and scalability constraints, particularly during volume spikes such as quarter-end or year-end. This paper presents a scalable, enterprise-grade framework for automating invoice processing using Document AI (DocAI). The proposed architecture combines optical character recognition (OCR), natural language processing (NLP), and machine learning (ML) with a confidence-driven, human-in-the-loop workflow and robust ERP integration. Unlike many prior works that focus primarily on algorithms or small, static datasets, this work reports on the design, deployment, and evaluation of a production system implemented in a live finance environment. The framework supports multi-format ingestion, modular AI components, and elastic scaling to handle monthly invoices without service degradation. In the evaluated deployment, the system reduced end-to-end processing time by improving field-level extraction accuracy and decreasing the human review rate after iterative retraining. The paper details the system architecture, design decisions, implementation methodology, and operational results, and concludes with lessons learned and future directions for extending document intelligence across related financial processes.

**Keywords:** Document AI, IDP-Intelligent Document Processing, Invoice Automation, OCR-Optical Character Recognition, NLP-Natural Language Processing, ML-Machine Learning, Human-in-the-Loop, ERP Integration, Enterprise Systems.

## I. Introduction

Invoice processing is a foundational element of accounts payable operations and overall financial health. In many organizations, however, it is still executed as a largely manual workflow: finance teams receive invoices from diverse vendors, extract key information, validate it against purchase orders, and enter the data into an ERP system. These steps are time-consuming, error-prone, and difficult to scale as invoice volumes and vendor diversity increase. Even when ERP systems are in place, unstructured or semi-structured documents such as invoices, credit memos, and statements often require human interpretation. Formats vary widely across vendors and regions; document quality can be inconsistent; and handwritten notes, stamps, or partial scans introduce additional complexity. These factors increase processing time, delay payments, and complicate compliance and audit readiness.

Recent advances in Document AI (also called Document Intelligence) and Intelligent Document Processing (IDP) combine OCR, NLP, and ML to automatically extract structured information from such documents and integrate it into business workflows. While research has demonstrated strong model performance on benchmark datasets, there is

comparatively less focus on enterprise-scale deployment frameworks that address real-world constraints such as volume spikes, legacy systems, auditability, and user adoption. This paper presents DocAI, a production-grade invoice automation framework deployed within a finance organization. The contribution of this work is not a single new algorithm, but a scalable, modular architecture and deployment methodology that enables robust, high-volume invoice processing using AI components under stringent enterprise requirements.

### 1.1. Problem Context

The starting point for this automation is a finance operation where:

- Invoices received in multiple formats (PDF, images, and scans) from diverse vendors.
- Data entry and validation are performed manually by accounts payable staff.
- Turnaround time is often measured in days, particularly during peak periods.
- Error rates, while not catastrophic, required frequent rework and reconciliation.

These challenges motivated an AI-driven approach that could reduce manual effort, improve accuracy, and maintain or enhance compliance. Recent reviews on Intelligent Document Processing (IDP) emphasize that real-world deployments must integrate OCR, NLP, and workflow automation in a unified architecture, rather than treating them as isolated components [6].

### 1.2. Contributions

The main contributions of this paper are:

- **Enterprise-Scale Framework:** A layered, cloud-native architecture for invoice automation that integrates OCR, NLP/ML, and ERP systems while supporting high throughput and fluctuating volumes.
- **Confidence Driven Human-in-the-Loop Workflow:** A mechanism for routing low-confidence extractions to human reviewers, capturing feedback, and using it to iteratively retrain models and reduce review effort over time.
- **Operational Evaluation in a Live Environment:** Quantitative and qualitative results from real deployment, including processing time reduction (>80%), extraction accuracy (>97% on key fields), and decreased human review (<10% of documents after retraining).
- **Lessons for Practitioners:** Practical insights on data diversity, user trust, monitoring, and integration with existing financial processes.

The remainder of this paper is organized as follows. Section II reviews related work in Document AI and IDP. Section III describes system requirements and design objectives. Section IV presents the architecture of the DocAI framework. Section V details the implementation and methodology. Section VI evaluates the system. Section VII discusses lessons learned, and Section VIII outlines future work before concluding in Section IX.

## 2. Related Work

Document AI and IDP systems leverage OCR, NLP, and ML to automate the extraction of structured information from semi-structured documents such as invoices, receipts, and forms. OCR has evolved from template-based mechanisms to deep learning approaches that handle noisy, multi-layout documents [1]. Modern engines use convolutional neural networks (CNNs) and advanced layout analysis to detect and recognize characters and text regions. Modern OCR engines increasingly rely on deep learning-based architectures rather than rigid templates, enabling more robust text recognition across diverse invoice layouts [1]. Recent surveys highlight that Document AI is evolving into a distinct subfield, combining OCR, layout understanding, and language modeling to support complex enterprise workflows [7].

NLP has similarly advanced rule-based and bag-of-words methods to transformer-based language models capable of capturing semantic and contextual information [2], [3]. In invoice processing, NLP is applied to identify entities such as vendor names, invoice numbers, dates, and tax amounts, and to map them to standardized fields. Recent research in visually rich document understanding has introduced models such as Layout and its successors, which jointly learn from text and layout information for forms, receipts, and other complex documents [4], [5]. These models have achieved state-of-the-art performance on benchmark datasets and demonstrate the value of multi-modal pre-training for document intelligence tasks. Prior work on AI-driven invoice processing has already demonstrated that deep learning and NLP can substantially reduce manual effort in accounts payable workflows, providing a strong foundation for our system design [4]. Intelligent Document Processing solutions integrate these technologies into end-to-end workflows, often combining classification, entity extraction, and RPA-driven integration with downstream systems [4], [6]. However, much of the literature focuses on algorithmic innovations or limited case studies, with relatively few works detailing scalable, production-oriented architectures that must operate under enterprise constraints such as:

- High and variable document volumes.
- Legacy ERP integration requirements.
- Regulatory compliance and audit trails.
- Human-in-the-loop quality control at scale.

The design of our extraction models follows established AI principles around supervised learning and iterative model refinement for domain-specific tasks [3]. This paper addresses that gap by presenting a practical, evaluated framework for deploying Document AI in a high-volume invoice processing environment, with an emphasis on system design, scalability, and operational outcomes.

## 3. System Requirements and Design Objectives

Before designing the architecture, the project team collaborated with finance and procurement stakeholders to elicit functional and non-functional requirements.

### 3.1. Functional Requirements

The system is expected to:

- Accept invoices in multiple formats (PDF, TIFF, PNG, JPEG) via secure upload, email ingestion, or file transfer.
- Extract key header and line-item fields, including vendor details, invoice number, dates, purchase order references, line descriptions, quantities, unit prices, taxes, and totals.
- Validate extracted data against business rules (e.g., PO matching, duplicate detection).
- Route low-confidence or inconsistent extractions for human review.

- Integrate with the existing ERP to create or update invoice records and support payment workflows.

### 3.2. Non-Functional Requirements

Non-functional requirements are equally critical:

- Scalability: Handle typical volumes with headroom for monthly peaks exceeding 50,000 invoices.
- Latency: Process most invoices in minutes, not days, to support payments timely.
- Accuracy: Achieve high field-level accuracy, particularly for monetary amounts and key identifiers.
- Reliability: Ensure consistent operation with monitoring, alerting, and graceful handling of failures.
- Security and Compliance: Enforce access controls, encryption, and comprehensive audit logs.
- Extensibility: Allow adaptation to new document types and additional use cases without major redesign.
- These requirements guided the design of the DocAI framework described in the following section.

## 4. Doc-AI Framework Architecture

The DocAI framework is organized into five primary layers: (A) Input Ingestion, (B) OCR Engine, (C) NLP and ML Extraction Pipeline, (D) Human-in-the-Loop Review, (E) ERP Integration, (F) Cross-cutting concerns.

### 4.1. Input Ingestion Layer

Invoices enter the system through multiple channels:

- Secure web portal or shared folder uploads.
- Dedicated email inboxes configured for automatic document ingestion.
- File transfers from upstream systems.
- All incoming documents are normalized (e.g., converted to standard image or PDF formats) and stored in cloud-based object storage with unique identifiers and metadata. Metadata includes source channel, reception timestamp, and a hash or checksum to support idempotency and traceability.

### 4.2. OCR Engine

The OCR layer converts document images into machine-readable text and layout data. A neural network-based OCR engine is used, providing:

- Text recognition for printed and selected handwritten content.
- Bounding boxes and layout information for each token.
- Confidence scores for recognized characters or words.

Preprocessing steps include de-skewing, noise reduction, contrast enhancement, and, where applicable, binarization. Particular attention is given to tabular regions containing line items, as misinterpretation of rows can propagate errors into downstream calculations.

### 4.3. NLP and ML Extraction Pipeline

The text and layout output from the OCR engine is passed to the extraction pipeline, which comprises:

- Entity Detection and Field Mapping: Transformer-based NLP models are used to detect and classify entities (e.g., invoice number, vendor name, dates, amounts). Domain-specific vocabulary and patterns (e.g., “Net 30,” “subtotal,” “remittance”) are incorporated to improve accuracy.
- Layout-Aware Reasoning: Spatial relationships between tokens and labels are used to associate values with corresponding headers, particularly in tables and multi-column layouts. Features include relative positions, row/column groupings, and neighboring text.
- Confidence Scoring: Each extracted field is assigned a confidence score derived from model outputs and heuristic checks (e.g., numeric format validation, date plausibility).
- Business Rule Validation: Lightweight business rules validate extracted values (e.g., totals equal the sum of line items plus tax; invoice date not in the future; vendor present in master data). Violations are flagged for review.

The pipeline outputs a structured invoice representation, including per-field values, confidence scores, and rule validation status.

### 4.4. Human-in-the-Loop Review Layer

To ensure quality and support continuous improvement, a confidence-driven human-in-the-loop mechanism is employed:

- Documents with all key fields above a configurable confidence threshold and passing business rule checks are auto-approved.
- Documents with low-confidence fields or rule violations are routed to reviewers via a web interface.
- Reviewers can correct fields, add missing values, or reject documents.

This approach aligns with trends identified in the IDP literature, where human-in-the-loop feedback and continuous retraining are highlighted as key factors for maintaining high accuracy in production environments [6], [7]. All reviewer actions are logged with timestamps and user identifiers, providing an audit trail. Corrected labels are also used to augment the training dataset and retrain models periodically, closing the feedback loop.

### 4.5. ERP Integration Layer

Once an invoice is validated (automatically or after review), the system:

- Transforms the structured data into the target ERP schema.
- Submits the invoice via web services or APIs.

- Monitors responses and logs transaction status.

Two-way synchronization supports exception handling (e.g., blocked invoices, unmatched POs) and allows updates to be propagated back to DocAI for analysis and reporting.

#### 4.6. Cross-Cutting Concerns

Security is enforced through role-based access control, encryption in transit and rest, and restricted network access. Activity logging supports auditability. Monitoring dashboards track processing volumes, error rates, latency, and model performance; alerts notify operators of anomalies or failures. The architecture is deployed on a cloud platform using containerized services and auto-scaling mechanisms. This allows dynamic allocation of computer resources during volume spikes without manual intervention.

### 5. Implementation and Methodology

The implementation followed an iterative, user-centered approach with six major phases.

#### 5.1. Problem Understanding and Process Analysis

Workshops with finance and procurement teams are conducted to map the existing process, identify pain points, and define success metrics. Frequent invoice mismatches, delayed approvals, and manual rework are highlighted as primary issues. Requirements for handling exceptions and supporting audit requests are also captured.

#### 5.2. Data Collection and Annotation

A diverse corpus of invoices is collected from multiple vendors and regions, covering:

- Different formats (system-generated PDFs, scanned copies, multi-page documents).
- Varying quality (faded text, skewed scans, embedded logos and stamps).

Annotators labeled key header and line-item fields, including invoice identifiers, dates, vendor information, PO

references, quantities, prices, taxes, and totals. Edge cases, such as handwritten notes or embedded images, are either handled in specialized workflows or excluded from initial model training to avoid degrading performance.

#### 5.3. Preprocessing and OCR Integration

Preprocessing pipelines are implemented to standardize resolution, correct orientation, and enhance readability. The OCR engine is integrated and evaluated using a subset of annotated documents. Care should be taken to ensure robust recognition of tabular line-items, as small errors in quantity or unit price can have disproportionate financial impact.

#### 5.4. Field Extraction Models

Multiple ML configurations are evaluated for field extraction, including classical models (e.g., tree-based classifiers) and transformer-based token classification models. The final configuration employed a transformer backbone fine-tuned on the annotated invoice corpus, incorporating both textual features and positional signals. Training should be performed using supervised learning with cross-entropy loss on labeled tokens or spans. Field-level performance is measured on a held-out test set, with special attention to high-impact fields such as total amount, tax amount, invoice number, and vendor identifier.

#### 5.5. Human-in-the-Loop Workflow Design

A web-based review interface is designed to present the original invoice alongside extracted fields and confidence scores. Reviewers could:

- Correct mis-extracted values.
- Add missing information.
- Flag documents as ambiguous or invalid.

Confidence thresholds and routing rules are tuned based on early pilot feedback, with an initial emphasis on conservative thresholds to build user trust.

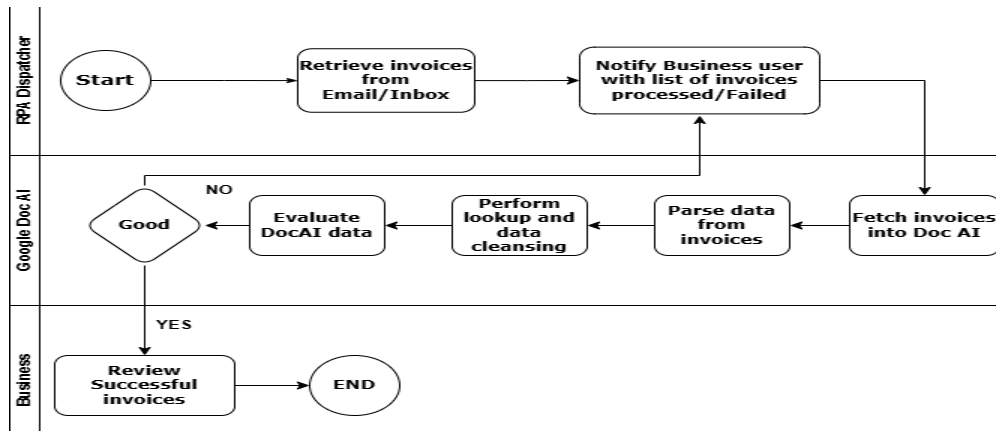


Fig 1: Corrected Invoices Are Periodically Incorporated Into Retraining Cycles, Improving Model Generalization Over Time



### 5.6. ERP Integration and Testing

Integration adapters are developed to push validated invoices into the ERP system and to retrieve status updates. Extensive user acceptance testing (UAT) is conducted with finance teams, focusing on:

- Correct mapping of fields to ERP structures.
- Handling of exceptional cases (e.g., missing POs, duplicate invoices).
- End-to-end reconciliation of sample payment cycles.

Only after UAT sign-off is the system gradually rolled out to production in phases, starting with a subset of vendors and scaling to broader coverage.

## 6. Evaluation

The deployed system is evaluated along four primary dimensions: processing speed, extraction accuracy, human review rate, and scalability.

### 6.1. Processing Speed

Baseline performance prior to automation involved manual entry and verification, with processing times ranging from several hours to multiple days, depending on volumes and staff availability. Under the DocAI framework, most invoices are processed within minutes of arrival, subject to review when required.

Across representative periods, the system achieved:

- 80% reduction in average end-to-end processing time per invoice batch.
- Significant improvement in payment cycle times, particularly during high-volume periods.

These gains translated into improved vendor satisfaction and more predictable cash flow.

### 6.2. Extraction Accuracy

Accuracy is evaluated by comparing system output against ground-truth labels on a held-out test set and against manually verified production samples. Before automation, manual entry accuracy is estimated at approximately 92%, with errors in totals, tax fields, or PO references requiring rework. Post-deployment, the DocAI system consistently achieved >97% field-level accuracy on key fields, despite heterogeneous document formats. Accuracy further improved over time as human corrections are incorporated into retraining cycles.

### 6.3. Human Review Rate

Initially, approximately 25–30% of invoices are routed for human review due to low confidence or rule violations. After several retraining iterations and threshold tuning, the review rate decreased to below 10% of documents, while maintaining high accuracy. This reduction allowed finance staff to shift focus from repetitive data entry to higher-value tasks such as

exception handling, audit preparation, and vendor relationship management.

### 6.4. Scalability and Operational Stability

The architecture's elastic design is tested during quarter-end peaks, when invoice volumes increase significantly. The system successfully processes over thousands of invoices in a single month without performance degradation, leveraging automatic scaling of resources. Monitoring dashboards tracked throughput, latency, and error rates. No major outages occurred during the evaluation period, and minor issues are typically detected and resolved via alerts before impacting service levels.

## 7. Discussion and Lessons Learned

Several insights emerged from the design and deployment of the DocAI framework.

- **Data Diversity is Crucial:** Model performance improved substantially when training data reflected the full diversity of vendors, formats, and document qualities. Relying on a narrow subset of invoices led to brittle models that failed on new layouts.
- **Start Small, Design for Scale:** The project began with a limited set of vendors and document types, but is architected from the outset for horizontal scaling and modular extension. This allowed incremental rollout without architectural rework.
- **User Trust Must Be Earned:** Early pilots emphasized transparency and conservative auto-approval thresholds. Providing users with clear visibility into confidence scores and the ability to override decisions is key to adoption.
- **Monitoring is Non-Optional:** Real-time monitoring of processing volumes, latencies, and error distributions enabled proactive detection of issues (e.g., unexpected surges in low-confidence documents).
- **Human-in-the-Loop is a Feature, not a Limitation:** Rather than treating human review as a failure case, the framework uses it as an intentional feedback mechanism to continuously improve performance while maintaining control.

## 8. Future Work

While the current deployment focuses on invoices, the framework can be extended to additional financial and operational documents:

- **Other Document Types:** Purchase orders, contracts, shipping documents, and tax forms can leverage similar OCR/NLP pipelines with domain-specific adaptations.
- **Multilingual Support:** Expanding OCR and NLP capabilities to additional languages would support global operations and cross-border invoicing.

- **Advanced Analytics:** The structured data produced by DocAI can enable fraud detection, vendor performance analytics, and cash-flow forecasting.
- **End-to-End Automation:** Integrating with robotic process automation (RPA) could enable automated approval workflows and exception handling for truly end-to-end processing.
- **Explainability and Governance:** As AI systems become more central to financial operations, mechanisms for explaining decisions and satisfying audit requirements will grow in importance.

## 9. Conclusion

This paper presents a scalable, enterprise-oriented framework for AI-driven invoice processing using Document AI. By combining OCR, NLP, and ML with a confidence-based human-in-the-loop workflow and robust ERP integration, the DocAI system significantly reduced processing time, improved extraction accuracy, and maintained operational stability under high volumes. Unlike many algorithm-centric works, this paper emphasizes the architectural and deployment aspects required to succeed in a production finance environment. The reported gains in efficiency, accuracy, and user satisfaction suggest that such frameworks can play a central role in the digital transformation of financial operations. As organizations seek to extend automation across broader document-driven processes, the

principles and lessons described here can serve as a practical roadmap.

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